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RBW6005G00431-3G

Job Sheet 199209



Part No: RBW6005G00431-3G

Job Qty: 1 pcs

Part Name: Jack Screw Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBW6005G00431-3G Rev 2 IPP Rev. A 19.08.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/16/19		0.00	0.17	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/16/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	QC	1 pcs	9/16/19		0.00	0.00			
130	Packaging 3-1 - Stock - B4B	1 pcs	9/16/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

GP 19-10-18

DAS 40
OCT 18 2019 9-09

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	9/16/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Part Op 100 - 1-Glue placard RBW6005G00431-3G-13 to RBE117-15004W6-11 foam as per DWG. 2-Glue foam to case and pack
 Descriptions: case as per DWG.

110 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) Identify and Stock

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

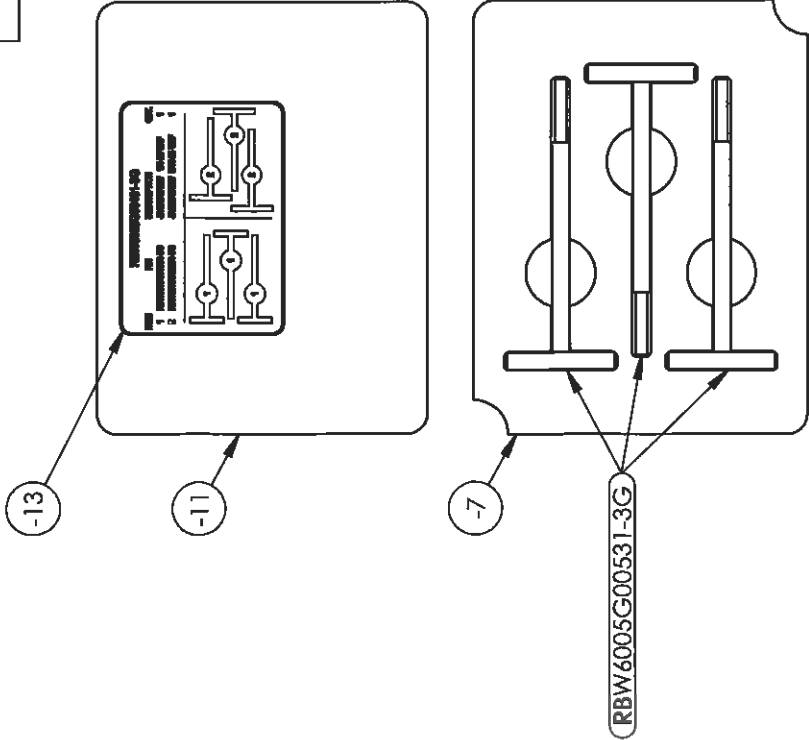
Part / Item	Component Name	Quantity	Operation	Container
APP-1200-E	Case 7A	1 Ea (1 ea)	100-Small Fab - 1	218136
RBW6005G00431-3G-11	Lid Foam use on case APP-1200-E	1 Ea (1 ea)	100-Small Fab - 1	218133
RBW6005G00431-3G-13	Inside Placard 97	1 pcs (1 ea)	100-Small Fab - 1	220451
RBW6005G00431-3G-7	Top Foam use in case APP-1200-E	1 Ea (1 ea)	100-Small Fab - 1	218134
RBW6005G00431-3G-9	Bottom Foam use on case APP-1200-E	1 Ea (1 ea)	100-Small Fab - 1	218135
RBW6005G00531-3G	Jack Screw 85	1 pcs (1 ea)	100-Small Fab - 1	3220464
RBW6005G00631-3G	Jack Screw 85	1 pcs (1 ea)	100-Small Fab - 1	3220696

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1200-E	1	16	0
	RBW6005G00431-3G-11	1	3	0
	RBW6005G00431-3G-13	1	0	0
	RBW6005G00431-3G-7	1	3	0
	RBW6005G00431-3G-9	1	3	0
	RBW6005G00531-3G	1	6	0
	RBW6005G00631-3G	1	6	0
Part Specifications				
Specifications could not be found.				

Plex 8/14/19 1:45 PM Dart.lajeunesse.marie

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-7 & -9 ADJUSTED TO FIT PELICAN CASE BETTER. -11 ADJUSTED TO FIT PELICAN CASE BETTER. CHD CUTOFF FOR -13 TO A RECESS.	3/24/2011	RJC
2	16-0017	-7 & -9 REPOSITIONED CUTOFFS AND CHD DIMENSIONS. -11 CHD DIM WAS $\varnothing .06$ IS $\varnothing .13$. WAS 5.50 IS 5.06. WAS 4.50 IS 3.56. -13 CHD DIM WAS 4.500 IS 3.50. WAS 5.500 IS 5.00. WAS .125 IS .06. DELETED CONTENTS LIST, CHD QTY. WAS 3 IS 1, ADDED NOTE.	2/3/2016	RJC
				JAG



SHOP COPY
UNCONTROLLED
SUBJECT TO A
WITHOUT NOTICE
WORK ORDER
NO. 199209 HCS
190814

NOTE:
REFERENCE AGUSTA T/N 3G6005G00431.



TITLE	
JACKSCREW SET	
DWG NO.	RBW6005G00431-3G
REV	2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX $\pm$.005 FRACTIONS $\pm$ 1/8 XX $\pm$.01 ANGLES $\pm$ 1° X $\pm$.1 SURFACES = 125/ $\sqrt{\text{ }}$	
1. BREAK ALL SHARP EDGES 0.15 X 45° OR 0.15R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y12.5M-2009	
USED ON MODEL	
AW139	
SCALE	1:4
DATE	3/17/2010
SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			1	1	JACKSCREW		RBW6005G00531-3G	1
			1	1	JACKSCREW		RBW6005G00631-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN CASE #APP-1200-E	N/S
		B/O	-7	1	TOP SHELF FOAM	Y20 BLACK	1.00 X 7.29 X 9.46 (I.R. SPECIALTY)	2
		B/O	-9	1	BOTTOM SHELF FOAM	Y20 BLACK	1.93 X 7.15 X 9.39 (I.R. SPECIALTY)	3
		B/O	-11	1	LID FOAM	Y20 BLACK	1.19 X 7.19 X 9.37 (I.R. SPECIALTY)	4
			-13	1	INSIDE PLACARD	PLASTIC		5



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS										
		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality				
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)									
Description Work Order Deviation				Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY											
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled			Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function			Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread		
				Other/Details: _____											
				Completed By _____											
				Lead hand / Supervisor _____											
				QC / QA Coordinator _____											